

BELT REPLACEMENT INSTRUCTIONS FOR KIT 7000970

TOOLS: Nut Driver

AFFECTED PRODUCTS: GST-3V Toasters

PARTS INCLUDED:

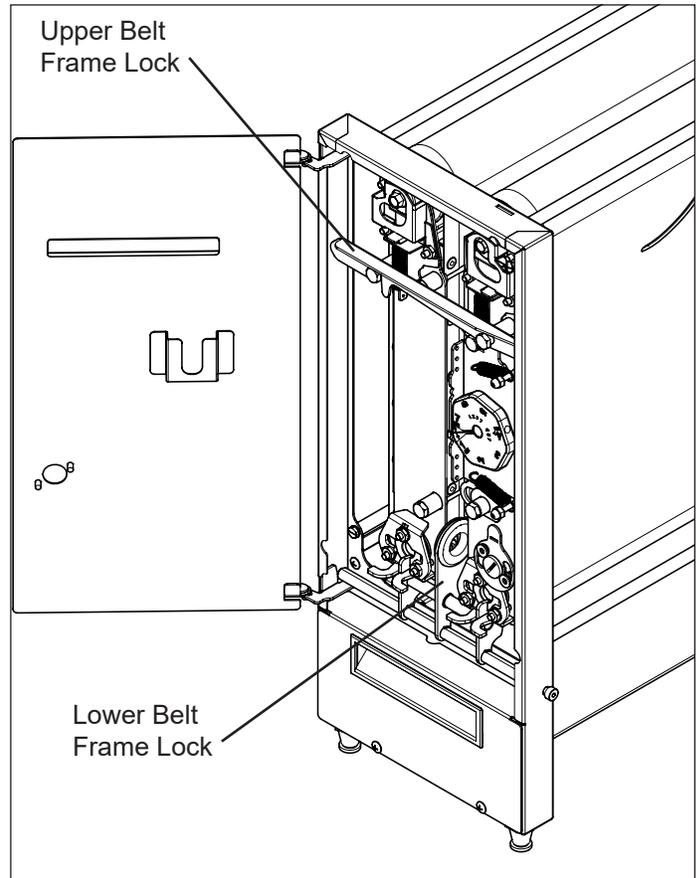
- 1 - Main Belt Kit (P/N 7001766)
- 1 - GST-3V Belt Kit (P/N 7001832)
- 1 - Instruction Sheet (P/N 1011244)

General

If you experience any problems with these instructions, contact the Antunes Technical Service Department at +1-877-392-7854 (toll-free).

Removing Belts

1. Turn the toaster off's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete.
2. Unplug the power cord once the cool-down period is complete.
3. Put on neoprene gloves. Remove the Bun Feeder.
4. Remove the Front and Rear Conveyor Covers by lifting up and away from the toaster.
5. Set the Compression Knob from 4 to 7.
6. Unlock the latch and open the left side panel.
7. To lock out the front Conveyor Roller, face the front of the toaster. Use both hands and push down on the Front Conveyor Roller and pull towards you. This removes tension and locks the roller in place.
8. To lock out the Rear Roller, face the rear of the toaster. Use both hands and push down on the Rear Conveyor Roller and push away from you. This removes tension and locks the roller in place.
9. Lift the upper Belt Frame Lock. Then rotate down so it rests on the cam shaft of the rear conveyor roller.
10. Pull down the lower Belt Frame Lock.
11. Using a utility knife, cut the existing Front Belts and remove from the toaster. Discard the old Belts.
12. Using a utility knife, cut the Rear Belt and remove from the toaster. Discard the old Belt.



Installing Belts

NOTE: To obtain new Belts, contact Antunes Technical Service at +1-877-392-7854 (toll-free).

Follow the steps for Removing Belts.

1. Wipe both sides of the new Belts with a clean, sanitized towel sprayed with an approved sanitizer and allow to air dry.
2. Slide the new rear belt gently over the rear top roller and rear bottom roller.

NOTE: Make sure the belt lines up properly on the rollers. The snaps on the belts should face the inside of the top front roller.

3. Slide the Heel/Texas Toaster belt over the front bottom roller. Repeat this step for the crown belt.

NOTE: Make sure the belt lines up properly on the rollers. The snaps on the belts should face the inside of the top rear roller. Belts must be installed so the exposed diagonal seam of the belt is away from the direction of belt travel.

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4. Return the Front and Rear Belt Rollers to full tension by sliding them toward each other so each roller locks into place.
5. Slowly lift up the Lower Belt Frame Lock so the Front and Rear Belt Rollers lock into place.
6. Re-engage the Upper Belt Frame Lock by lifting up and then locking it in place on the Front Conveyor Assembly.
7. Close and latch the Side Panel.

NOTE: Inform the Store Manager after any Belt Replacement so new Belts can be ordered. To obtain new Belts, contact Antunes Technical Service at +1-877-392-7854 (toll-free).

8. Set the Compression Knob from 7 to 4.
9. Re-install the Front and Rear Conveyor Covers and then the Bun Feeder Assembly.
10. Plug in the toaster and test the unit before returning to service.