

GST BELT REPLACEMENT INSTRUCTIONS (P/N 1012999)

⚠ WARNING ⚠

Turn the unit off, unplug the power cord and allow the unit to cool down before performing any service or maintenance on the unit.

General

If you experience any problems with these instructions, contact the factory Technical Service Department at 630-784-1000 or toll free in the U.S. at 877-392-7854.

AFFECTED PRODUCTS: GST-1H

PARTS INCLUDED

Main Belt Replacement Kit

1 Pack: P/N 7001766

2 Pack: P/N 7001659

Instruction Sheet: P/N 1012999

TOOLS: Heat Resistant Gloves, Flat Head Screw Driver, Clean Sanitized Towel and Approved Sanitizer

Belt Removal:

1. Press and release the Power button to turn the unit off. The Tortilla Warmer enters a cool-down mode. Wait until the unit automatically shuts down and OFF appears on the display.
2. Unplug the power cord.
3. Wearing heat resistant gloves, remove the all accessories, Top cover (if applicable) feeder, chute, rear panel and set aside (Figure 1)

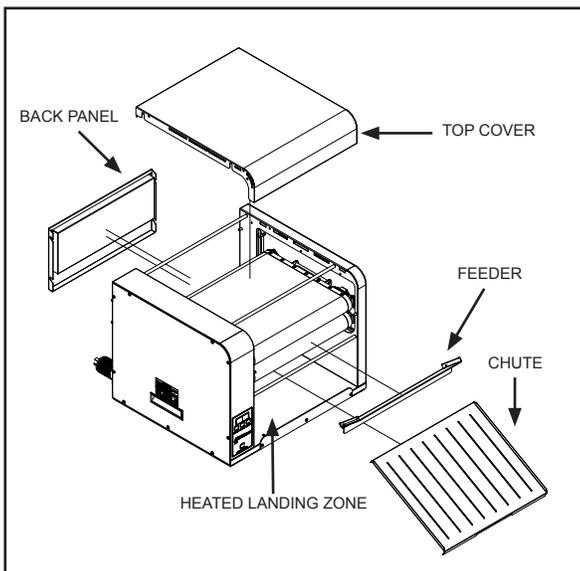


Figure 1.

(Accessories may be different depending on model number)

4. Facing the front of the unit, move to the right side panel. Rotate the unit as necessary for access.
5. Unlock the side panel door using a screwdriver, coin, or similar tool. Open the side panel (Figure 2).

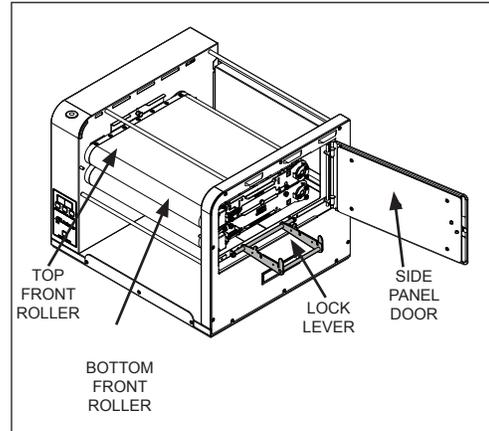


Figure 2.

6. **TOP BELT:**
Remove tension on the Top Belt by pushing the Top FRONT Roller IN and UP until it locks into position.
7. **BOTTOM BELT:**
Remove tension on the Bottom Belt by pushing the Bottom FRONT Roller IN and DOWN.
8. Rotate the knobs shown in figure 3 half turn.

NOTE: If your unit came with clips attached to the knobs, remove and discard them

9. Lift up on the tension brackets until it locks in the up position and does not drop down. Repeat process for opposite side of unit.

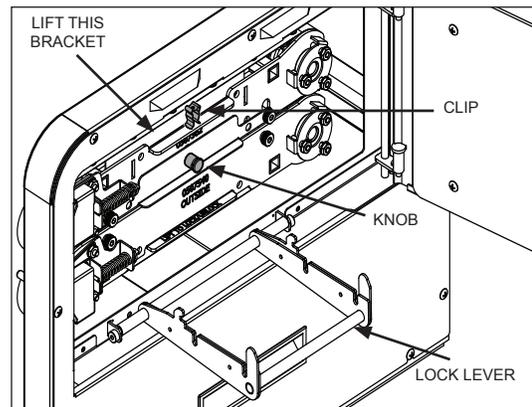


Figure 3.

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NOTE: If the brackets will not move, rotate the knobs from Step 8 a half turn until the brackets can be lifted up.

10. Disengage the lock lever by pulling it towards you while lifting up on the bracket (Figure 3)
11. Slide the Belt(s) to be replaced out of the unit and discard (Figure 4).
12. With belt(s) removed, wipe all exposed rollers and the top and bottom heater cover plates with a clean sanitized towel to remove any debris (Figure 4).

NOTE: Any debris stuck on the roller/ cover plates can damage the belts.

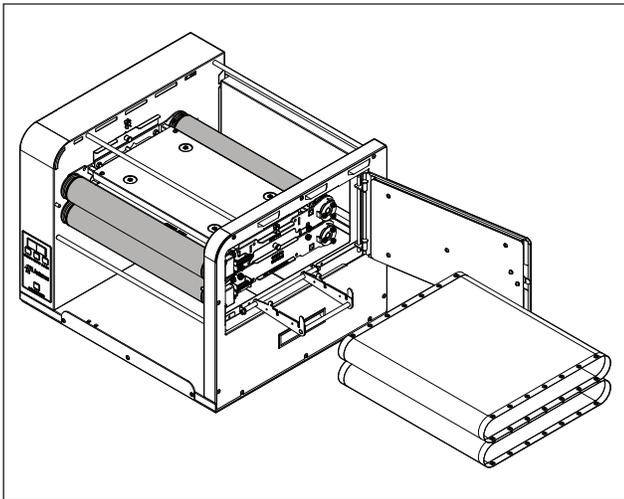


Figure 4.

Installing Belts:

1. Wipe both sides of the new Belt(s) with a clean, sanitized towel sprayed with an approved sanitizer and allow to air dry.
2. **BOTTOM BELT:**
Slide the new bottom belt over the bottom rollers (Figure 4).
3. **TOP BELT:**
Slide the new top belt over the top rollers (Figure 4). and allow to air dry.

NOTE: You may need to lift the upper roller assembly when installing the belts.

NOTE: Make sure the snaps are aligned evenly on the rollers. The snaps on the belts should face inside and should be aligned with the grooves on the roller. Belts must be installed so the exposed diagonal seam of the belt is away from the direction of belt travel.

4. Restore tension on the bottom belt by pushing UP and OUT (Figure 2)
6. Restore the tension on the top belt by pushing DOWN and OUT (Figure 2)
7. Lock the brackets shown in Figure 5 by rotating the highlighted knob so the brackets drop down into place. Push down on each bracket to ensure they are in position.

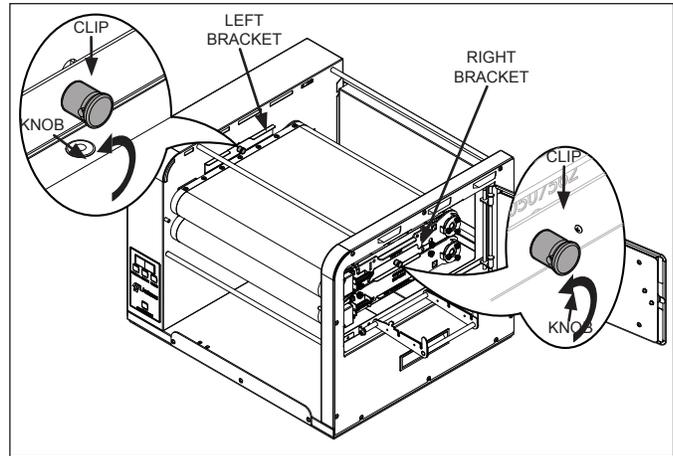


Figure 5.

8. Engage the lock lever as shown in Figure 3. Make sure the lock lever is properly inserted into the slotted grooves.
9. Close and lock the side panel (Figure 7).

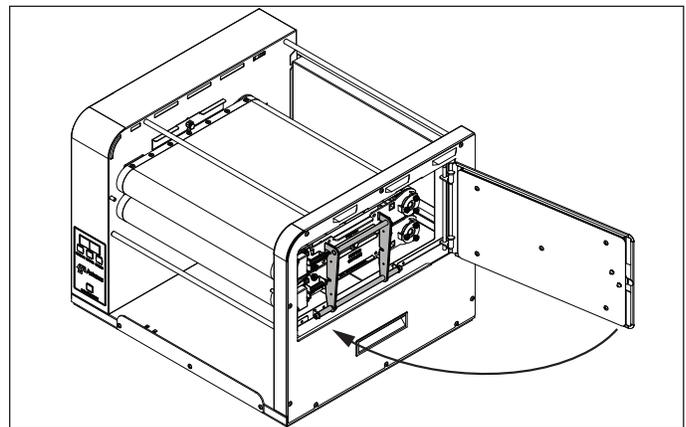


Figure 7.

10. Reinstall the accessories (Figure 3).
11. Plug the power cord into the appropriate outlet, turn the unit on. Return the unit to use