

Mini Contact Toaster

Model VCT-2

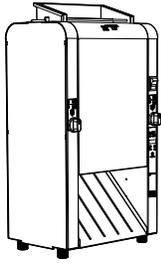


Figure 1

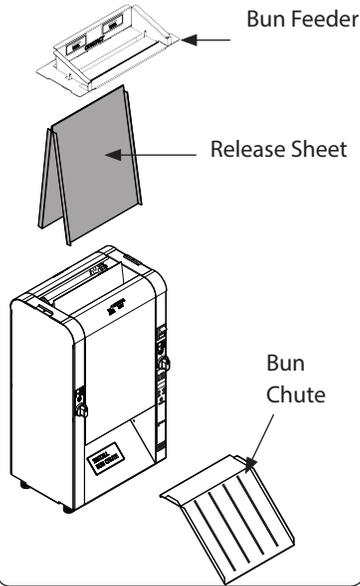


Figure 2

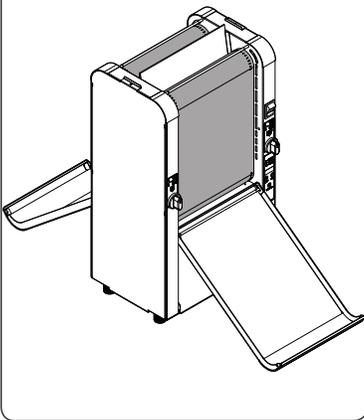
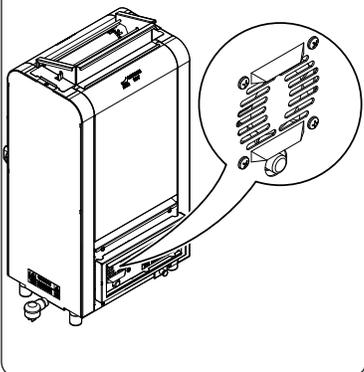


Figure 3



WARNING

The unit will remain hot while it is cooling down. Personal injury and burns may result from touching the unit before it is finished cooling down. Wear Heat Resistant Gloves.

Daily Maintenance

The daily maintenance steps involve:

- Cleaning the Accessories and Toaster
- Cleaning the Release Sheet

Cleaning the Accessories and Toaster

1. Turn the toaster off and allow it to cool before proceeding.
2. Refer to Figure 1. Remove the Bun Feeder, Release Sheet, and Bun Chute and set aside.

NOTE: Do not wash the Release Sheet in the sink. It **must** be washed by hand.

3. Wash the Bun Feeder and Bun Chute in soap and water. Rinse with clean water and allow to air dry.
4. Wipe all surfaces of the unit with a hot damp cloth.

NOTE: Do not use a dripping wet cloth. Wring out before use.

Cleaning the Release Sheet

1. Inspect the Release Sheet. Replace the Release Sheet if it is worn, creased, or torn.
2. Spray an approved cleanser on a clean, dry towel.
3. Wipe the Release Sheet firmly from top to bottom.
4. Repeat this procedure with a clean, dry towel dampened with water.
5. Next, wipe the release sheet with a clean towel dampened with an approved sanitizer. Allow to air dry.
6. Repeat Steps 1 through 6 on the inside portion of the Release Sheet. Set the clean Release Sheet aside.

Cleaning the Belt Wraps

1. Open the front and rear Conveyor Covers (Figure 2)
2. Inspect the front and rear Belt Wraps. Replace the Belt Wraps if there are any signs of tearing, folding, or other damage.
3. Turn on the unit.

NOTE: This step requires that the toaster be turned on with the Conveyor Covers open. Use caution during these steps.

4. Spray a clean, sanitized towel with an approved cleanser and wipe the front and rear Belt Wraps for one full rotation.
5. Repeat Step 4 with an approved sanitizer.

NOTE: Repeat these steps as needed until the Belt Wraps are clean and tacky/sticky to the touch.

6. Reinstall the Release Sheet, Bun Chute, and Bun Feeder and return the toaster to operation.

Cleaning the Rear Fan

Use a clean dry cloth and wipe the fan intake. If there is heavy debris buildup, use an Ecolab Detail Brush (item# 92212765) followed by a clean, dry cloth (see Figure 3).

Figure 4

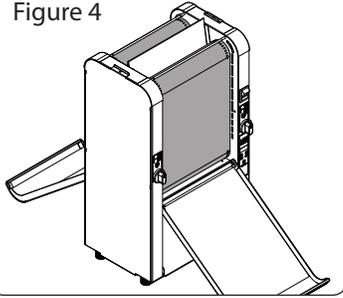


Figure 5



Figure 6



Figure 7

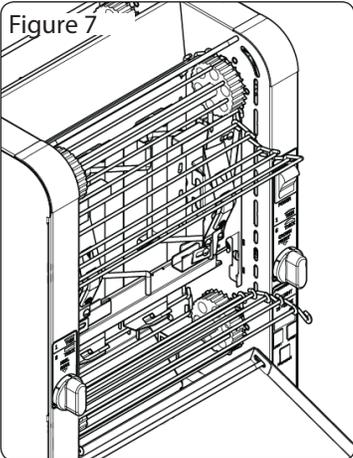
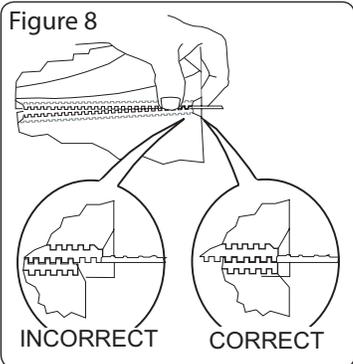


Figure 8



Quarterly Maintenance

The monthly preventative maintenance steps include:

- Replacing the Conveyor Belt Wraps and Checking the Conveyor Belt Chains for Excessive Stretching

Replacing the Belt Wraps and Checking the Belt Chains for Excessive Stretching

The frequency of Belt Wrap replacement depends on usage and daily maintenance. We recommend replacing Belt Wraps Quarterly for optimal performance.

NOTE: Belt Wraps should feel sticky/tacky not slick/slippery.

1. Turn the unit off, unplug the power cord, and allow the unit to cool down.
2. Put on heat resistant gloves. Remove the Bun Feeder and Bun Chute (Figure 1). Set these item aside.
3. Set the Bun Thickness Compression Knobs to 6 and 6.
4. Next, open both Conveyor Covers (Figure 4).
5. Remove both Belt wraps - lift the flap on the Belt Wrap and pull the Belt Wrap Pin out of the zipper (Figure 5). Disconnect the Belt Wrap clips from the Conveyor Chain and remove the Belt Wraps from the toaster (Figure 5).
6. Locate the approximate center-point of the Conveyor Belt Chain.
7. Pull the Conveyor Belt Chain away from the edge of the toaster (Figure 6).
8. Using a U.S. Dime coin (1.8 cm) for reference or a ruler, measure the space between the toaster frame and the Conveyor Belt Chain (Figure 6). The coin should fit snugly.
9. If the gap is more than twice the width of the coin (2.6 cm):
 - a. Disconnect the Conveyor Belt chain by squeezing any two links together and unhooking both ends of the one link (Figure 7). Pliers may be used.

NOTE: There are two small 1/2 inch links on each side of the Conveyor Belt Chain. The rest are large 3/4 inch links.

- b. Depending on how loose the chain is, remove a 1/2" or 3/4" link.

NOTE: It is recommended to perform the Quarterly Cleaning any time you disconnect or remove a Conveyor Belt Chain from the toaster.

- c. Reassemble the Conveyor Belt Chain onto the sprockets.

NOTE: Make sure the Conveyor Belt Chain hooks are pointing **DOWN** as shown in Figure 6.

- d. Measure the gap again to confirm the gap is approximately the width of the U.S. Dime coin.

10. If the Conveyor Belt Chain is too tight, remove a small 1/2 inch link and install a large 3/4" link in its place. This increases the length of the Conveyor Belt Chain by 1/4" overall.

11. Repeat steps 1 through 6 on the opposite Conveyor Belt Chain

NOTE: If the pin is difficult to remove, cut the belts off carefully using scissors.

12. Install the new Belt Wraps onto the toaster under the yellow rods and making sure the flap is pointing down.

13. Attach the Belt Wrap clips to the Conveyor Chain.

14. Then, connect the ends of the Belt Wraps with the Pin, making sure the zipper teeth are properly aligned (Figure 8).

NOTE: Verify both clips are attached by pulling belt wrap away from chain and reattach if needed.

15. Close the Conveyor Covers.

16. Reinstall the Bun Chute and Bun Feeder and return the toaster to operation.