



Antunes Toaster & Steamer Guide

Horizontal Contact Toaster (HCT-5H)

Maintenance:

Daily:

Remove and clean Crumb Tray, Bun Feeder and Bun Buffer frame daily.
 Clean all 4 Teflon Belt Wraps daily for 2 full revolutions.
 Check for tears, folds or any damage.

Quarterly:

Replace belts Quarterly or as needed based on use and overall condition.
 (Part # 7000799)
 Clean Fan Quarterly.

Cost Savings:

Cleaning belts daily will ensure you get the most life out of your Teflon belts resulting in less money spent in consumables over the life of your toaster

Cleaning fans quarterly prevents unexpected toaster shutdowns due to overheating and avoids costly service calls

Inspect Bun feeder to ensure it is properly positioned and is not rubbing on the belts. Replace as needed. (Part # 7001219)

Surface Steamer (SS-400)

Maintenance:

Daily:

Wipe down Grey Bun Caps and metal flipper.
 Remove and clean black Heat Shield.
 Remove and clean all 4 metal diffusers.
 Wipe down all 4 generator surfaces

Cost Savings:

Cleaning water inlet tubes and de-liming generators quarterly reduces the chance of equipment failure and prevents costly service calls.

Horizontal Radiant Toaster (HRT-5H)

Maintenance:

Daily:

Remove and clean Crumb Tray, Muffin Feeder and Tray holder daily.
 Wipe down metal conveyor belt.
 Inspect both curtains.

Quarterly:

Replace curtains. **Always operate with both curtains installed!**
 (Part # 7001029)
 Check for slack in the links on wire belt. Remove links if there is too much slack.
 Clean both Fans Quarterly.

Cost Savings:

Cleaning both fans quarterly prevents unexpected toaster shutdowns due to overheating and avoids costly service calls

Quarterly:

Clean water inlet tubes with small tube brush.
 De-lime all 4 generator surfaces to clear heavy scale build up or if water inlet ports are obstructed.
 Once de-limed - Please season all 4 generator surfaces to ensure proper steam production.

HCT / HRT



Contact our Technical Service Department
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SS-400

