

Antunes Bun Toaster

Model HEBT-5V

Daily maintenance tasks

PR 32 D1 Clean the Toaster and Belt Wraps

Quarterly maintenance tasks

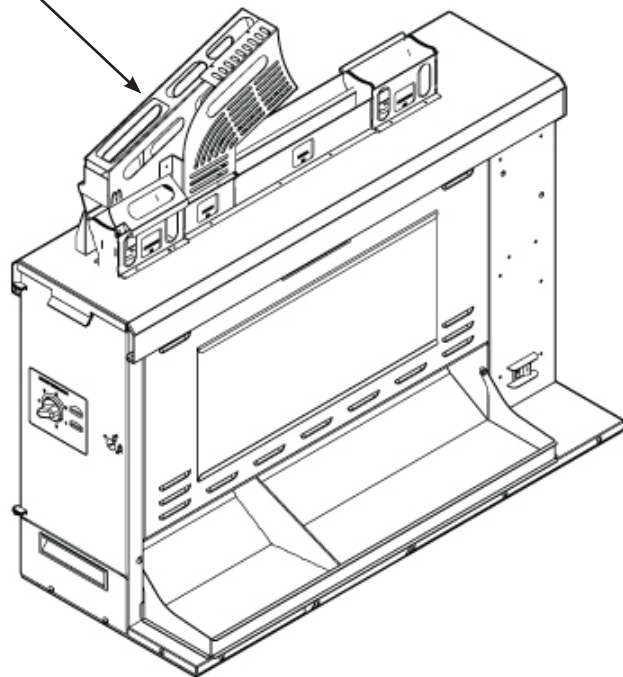
PR 32 Q1 Remove Belt Wraps, Clean Rollers, Install Belt Wraps

Annual maintenance tasks

PR 32 A1 Clean Cooling Fans and Electrical Housings

Model HEBT-5V

Angular Bun Feeder
Shown not used in all models.



⚠ Hazards

These icons alert you to a possible risk of personal injury.

🔧 Equipment alerts

Look for this icon to find information about how to avoid damaging the equipment while doing a procedure.

★ Tips



Look for this icon to find helpful tips about how to do a procedure

Clean the Toaster & Inspect and Clean Belts

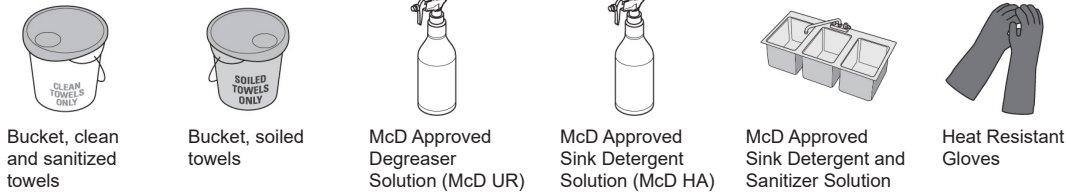
Daily

PR 32 D1

Antunes HEBT-5V

Why	To ensure the unit is clean when toasting buns.	
Time required	5 minutes to prepare	15 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Chemicals	 Electricity

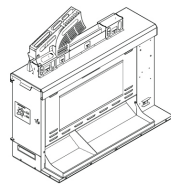
Tools and supplies



Procedure

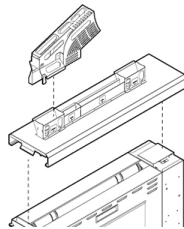
1. Turn off unit.

Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete.



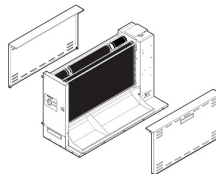
2. Remove bun feeders.

Remove the angular bun feeder (some models) and heat shield bun feeder with heat-resistant gloves. Take to the 3-compartment sink to wash, rinse and sanitize. Allow to air dry.



3. Remove conveyor covers.

Remove the front and rear conveyor covers with heat resistant gloves by lifting up and away from the unit. Take to the 3-compartment sink to wash, rinse and sanitize. Allow to air dry.



4. Inspect and clean the front and rear belts.

Note that the front belt has white edges and the rear belt is black with black edges.

Inspect both belts for any tears, rips, holes, or damage to the Belt Wrap snaps. Replace any damaged Belt Wrap as needed. Refer to PR 32 Q1 for belt replacement instructions.



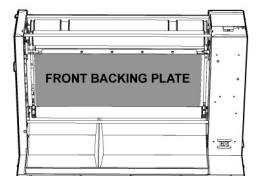
These images are for reference to show examples of front and rear belts with tears, rips, holes, damage, and missing snaps.



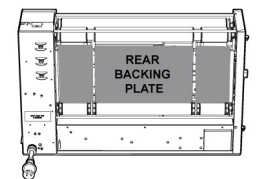
See page 3 of this section for a larger view of these images.



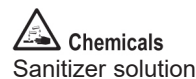
- If the front and rear belts are in good condition, wipe clean with a clean, sanitizer-soaked grill cloth. Rinse both belts with a separate clean, sanitizer-soaked grill cloth. Allow to air dry.



Tip
The belt rollers continue turning while in cool-down mode. To prevent damage during cleaning, only clean the belt when it is in front of the backing plate. The backing plate will provide support when pressure is applied with a towel.



Repeat this step several times if there is heavy carbon buildup on the conveyor belt



continued ▶

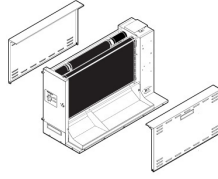
Daily

PR 32 D1

Clean the Toaster and Inspect and Clean Belts (continued)

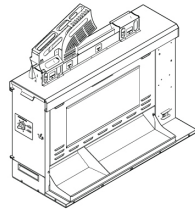
6. Reinstall clean front and rear conveyor covers.

Reinstall the clean front and rear conveyor covers.



7. Clean outside of toaster.

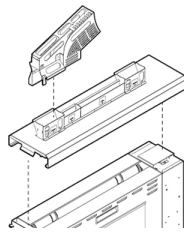
Clean the outside surfaces of the toaster with a clean, sanitized towel sprayed with McD UR. Rinse with a clean, sanitizer-soaked towel and allow to air dry.



Chemicals
McD UR Solution

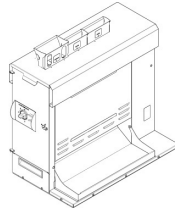
8. Reinstall clean bun feeder and bun stop.

Reinstall the clean angular bun feeder and clean heat shield bun feeder.



9. Turn the unit on.

Turn the unit on.



10. Discard Towels.

Place all used towels into the soiled towel bucket.



Clean the Toaster and Inspect and Clean Belts (continued)



ABOVE: Belt is torn and folded. Replace belt.



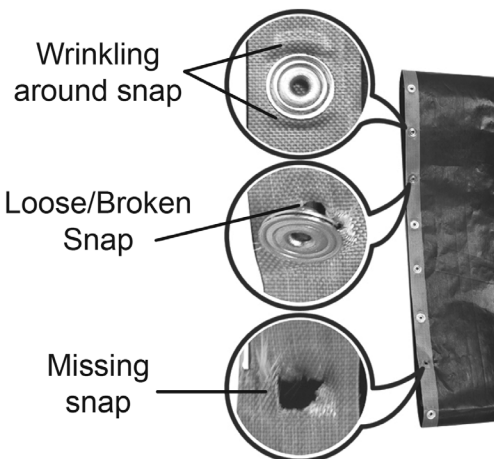
ABOVE: Belt is folded. Edge of belt on right is torn and missing a snap. Replace belt.



ABOVE: Belt is folded and shows a worn crease down the middle. Replace belt.



ABOVE: Belt is torn and missing a snap. Replace belt.



Belt is wrinkling/distressed around snaps, has loose/damaged snaps, and is missing snaps. Replace defective belt.

Remove Belt Wraps, Clean Rollers, Install Belt Wraps

Quarterly

PR 32 Q1

Antunes
HEBT-5V

Why Over time, debris migrates onto the rollers, damaging the belts in the form of tears, rips, or holes. Cleaning the 4 rollers is critical to maximizing the life of the belt wraps.

Time required 2 minutes to prepare 10 minutes to complete

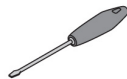
Time of day After close For 24-hour restaurants: during breakfast menu

Hazard icons  Chemicals  Electricity

Tools and supplies



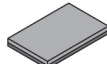
Heat Resistant
Gloves



Screwdriver,
flat



McD Approved
Degreaser
Solution (McD UR)



No-scratch Pad
and High-Temp
Pad



McD Approved
Hi-Temp Cleaner
(McD GR)

Procedure

1. Turn off unit and unplug power cord.

Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete. Unplug the power cord once the cool-down period is complete.

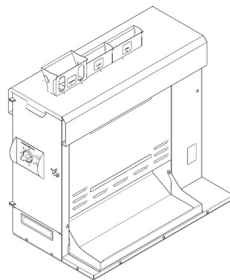


Electricity



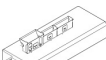
Equipment Alert

Wait for the cool-down period to complete before unplugging the power cord.



2. Remove bun feeder.

Use heat resistant gloves to remove the angular bun feeder and heat shield bun feeder



3. Remove conveyor covers.

Use heat resistant gloves to remove the front and rear conveyor covers by lifting up and away from the unit.

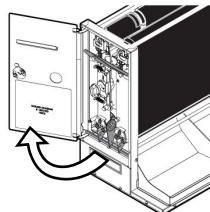


Tip

Reposition the toaster as needed to perform these steps.

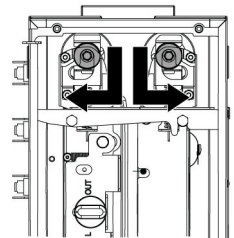
4. Open the left side panel.

Unlock the lock on the left side panel with a flathead screwdriver and open the panel. Set the bun compression knob to 7.



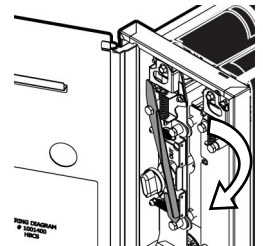
5. Lower the belt rollers.

Push down on the front and rear belt rollers and move them away from the center of the toaster. Use both hands. This removes tension and locks the rollers in place.



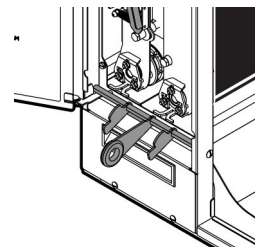
6. Unlock upper belt frame lock.

Pull down the lower belt frame lock. This provides access to the front and rear belt rollers and belts.



7. Unlock lower belt frame lock and remove belts.

Push down the lower belt frame lock. This provides access to the front and rear belt rollers and belts. Carefully remove both belts from the toaster.



8. Clean Rollers and Backing Plates.

Wipe all four rollers – **TWO TOP AND TWO BOTTOM** - and backing plates with a no-scratch pad sprayed with McD UR. Make sure to remove all debris from the rollers and the backing plates so they are as clean as possible. Rinse with a water-soaked towel.



Chemicals
McD UR Solution

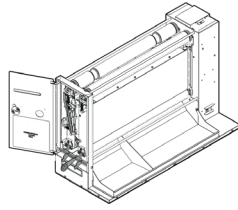
continued ▶

Quarterly
PR 32 Q1

Remove Belt Wraps, Clean Rollers, Install Belt Wraps (continued)

9. Remove all debris from toaster.

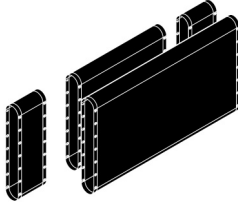
Use clean, sanitized towel to remove all debris from both side compartments, inside of the toaster, and underneath the rollers. Use a nylon brush if necessary.



10. Clean belts.

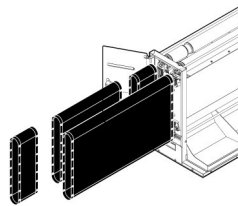
For new or existing belts, wipe both sides of the belts with a clean, sanitizer-soaked towel.

Allow to air dry.



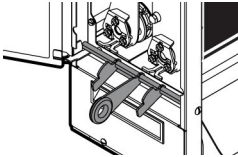
11. Install belts.

Install the belts over the rollers. The front rollers use the main belt. The rear rollers use 1 crown belt, 1 heel/club belt, and 1 crown belt. Make sure the snaps face the inside of the belt.



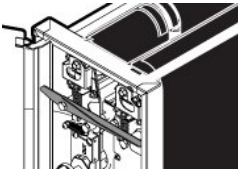
12. Lock the lower belt frame lock.

Pull the lower belt frame lock up and lock it into place.



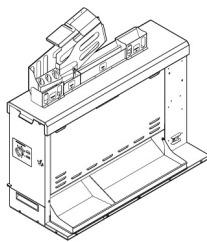
13. Restore Roller Tension.

Move the top rollers towards the center of the unit so they slide up and into place. This restores tension on both of the top rollers.



14. Reinstall accessories.

Reinstall the angular bun feeder and (some models) onto the toaster.



15. Turn unit on.

Plug in the power cord and turn the unit on.



Clean Cooling Fans and Electrical Housings

Annually

PR 32 A1

Antunes
HEBT-5V

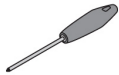
Why To clean cooling fans and electrical housings to ensure toaster does not overheat.

Time required 1 minute to prepare 5 minutes to complete

Time of day After close For 24-hour restaurants: during breakfast menu

Hazard icons  Electricity

Tools and supplies



Phillips Head Screwdriver



Nylon-bristled brush, small



Clean, dry towels

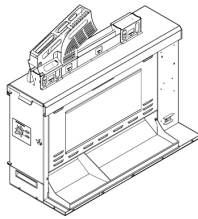
Procedure

1. Turn off unit.

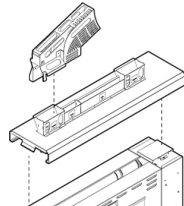
Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete. Unplug the power cord.



Electricity

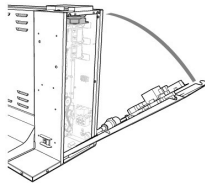


2. Remove the heat shield bun feeder and angular bun feeder (some models).



3. Remove control cover.

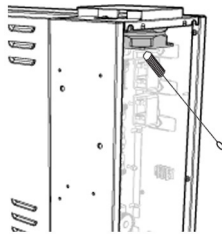
Remove the top two screws from the control housing cover and slowly lower the cover.



4. Clean cooling fan and inside of electrical housing.

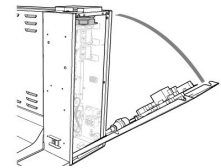
Remove any debris or dust from the cooling fan with a small brush. Wipe away any debris with a clean, dry towel.

Inspect the electrical compartment for crumbs and debris. Clean out all crumbs and debris using a clean, dry towel or nylon bristled brush. Be careful not to disrupt any electrical wiring.



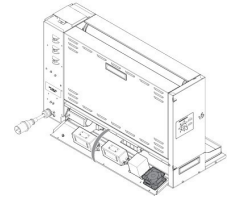
5. Close control cover.

Slowly close the control housing cover. Reconnect with the screws.



6. Remove bottom panel.

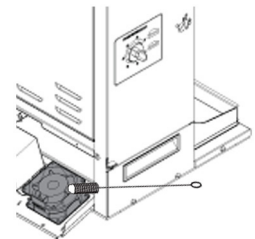
Remove the screws from the bottom plate on the rear of the unit and slowly lower the cover.



7. Clean cooling fan and bottom panel.

Remove any debris or dust from the cooling fan with a small brush. Wipe away any debris with a clean, dry towel.

Inspect the electrical compartment for crumbs and debris. Clean out the crumbs and debris using a clean, dry towel or nylon bristled brush. Be careful not to disrupt any of the electrical wiring.

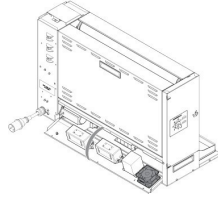


Annually
PR 32 A1

Clean Cooling Fans and Electrical Housings (continued)

8. Close bottom panel.

Close the bottom plate and re-install the screws.



9. Reattach accessories and turn on unit.

Reattach the accessories. Plug in the power cord, turn the power on, and test the unit before returning it to service.

