

# Antunes Bun Toaster

Model HEBT-3V

## Daily maintenance tasks

PR 68 D1 Clean the Toaster and Belt Wraps

## Quarterly maintenance tasks

PR 68 Q1 Remove Belt Wraps, Clean Rollers, Install Belt Wraps

## Annual maintenance tasks

PR 68 A1 Clean Cooling Fans and Electrical Housings

Model HEBT-3V



## ⚠ Hazards

These icons alert you to a possible risk of personal injury.

## 🔧 Equipment alerts

Look for this icon to find information about how to avoid damaging the equipment while doing a procedure.

## ★ Tips



Look for this icon to find helpful tips about how to do a procedure

# Clean the Toaster & Inspect and Clean Belts

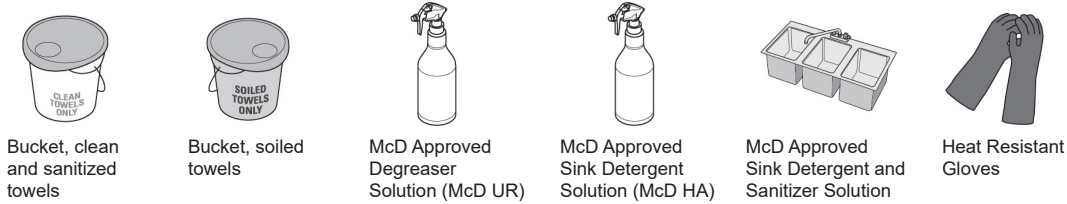
Daily

PR 68 D1

Antunes HEBT-3V

<b>Why</b>	To ensure the unit is clean when toasting buns.	
<b>Time required</b>	2 minutes to prepare	10 minutes to complete
<b>Time of day</b>	After close	For 24-hour restaurants: during breakfast menu
<b>Hazard icons</b>	 Chemicals	 Electricity

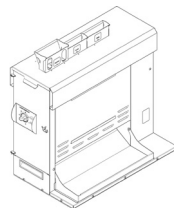
## Tools and supplies



## Procedure

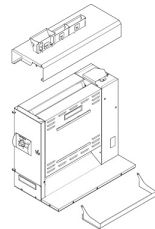
### 1. Turn off unit.

Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete.



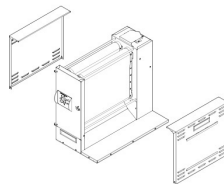
### 2. Remove bun feeders.

Remove the bun feeder and bun stop with heat-resistant gloves. Take to the 3-compartment sink to wash, rinse and sanitize. Allow to air dry.



### 3. Remove conveyor covers.

Remove the front and rear conveyor covers with heat resistant gloves. Take to the 3-compartment sink to wash, rinse and sanitize. Allow to air dry.



### 4. Inspect and clean the front and rear belts.

Note that the front belt has white edges and the rear belt is black with black edges.

Inspect both belts for any tears, rips, holes, or damage to the Belt Wrap snaps. Replace any damaged Belt Wrap as needed. Refer to PR 68 Q1 for belt replacement instructions.



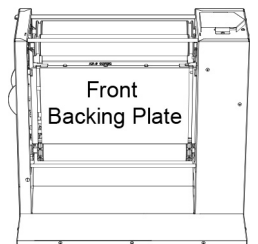
These images are for reference to show examples of front and rear belts with tears, rips, holes, damage, and missing snaps.



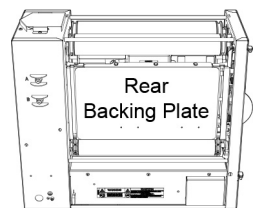
See page 3 of this section for a larger view of these images.



- If the front and rear belts are in good condition, wipe clean with a clean, sanitizer-soaked grill cloth. Rinse both belts with a separate clean, sanitizer-soaked grill cloth. Allow to air dry.



**Tip** Turn rollers continue turning while in cool-down mode. To prevent damage during cleaning, only clean the belt when it is in front of the backing plate. The backing plate will provide support when pressure is applied with a towel.



Repeat this step several times if there is heavy carbon buildup on the conveyor belt

continued ►

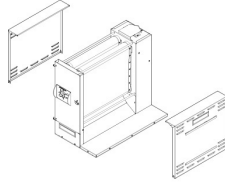
Daily

PR 68 D1

## Clean the Toaster and Inspect and Clean Belts (continued)

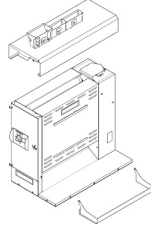
### 6. Reinstall clean front and rear conveyor covers.

Reinstall the clean front and rear conveyor covers.



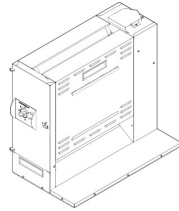
### 7. Reinstall clean bun feeder and bun stop.

Reinstall the clean bun feeder and clean bun stop.



### 8. Clean outside of toaster.

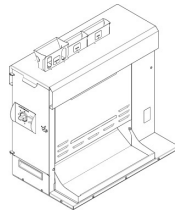
Clean the outside surfaces of the toaster with a clean, sanitized towel sprayed with McD UR. Rinse with a clean, sanitizer-soaked towel and allow to air dry.



Chemicals  
McD UR Solution

### 9. Turn the unit on.

Turn the unit on.



### 10. Discard Towels.

Place all used towels into the soiled towel bucket.





# Clean the Toaster and Inspect and Clean Belts (continued)



**ABOVE:** Belt is torn and folded. Replace belt.



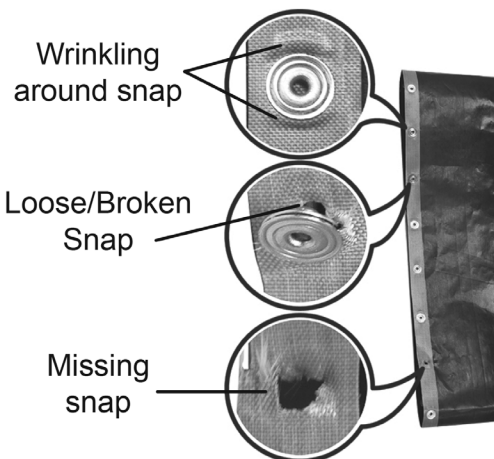
**ABOVE:** Belt is folded. Edge of belt on right is torn and missing a snap. Replace belt.



**ABOVE:** Belt is folded and shows a worn crease down the middle. Replace belt.



**ABOVE:** Belt is torn and missing a snap. Replace belt.



Belt is wrinkling/distressed around snaps, has loose/damaged snaps, and is missing snaps. Replace defective belt.

# Remove Belt Wraps, Clean Rollers, Install Belt Wraps

Quarterly

PR 68 Q1

Antunes  
HEBT-3V

**Why** Over time, debris migrates onto the rollers, damaging the belts in the form of tears, rips, or holes. Cleaning the 4 rollers is critical to maximizing the life of the belt wraps.

**Time required** 2 minutes to prepare 10 minutes to complete

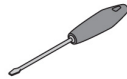
**Time of day** After close For 24-hour restaurants: during breakfast menu

**Hazard icons**  Chemicals  Electricity

## Tools and supplies



Heat Resistant Gloves



Screwdriver, flat



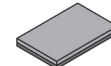
McD Approved Degreaser Solution (McD UR)



Bucket, clean and sanitized towels



Bucket, soiled towels



NO-SCRATCH pad



Dry cloth towel & Nylon-bristled brush

## Procedure

### 1. Turn off unit and unplug power cord.

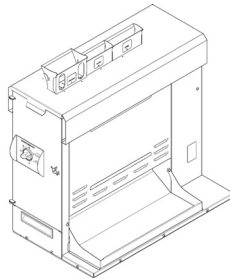
Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete. Unplug the power cord once the cool-down period is complete.



Electricity

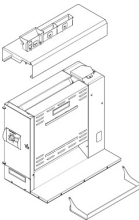
#### Equipment Alert

Wait for the cool-down period to complete before unplugging the power cord.



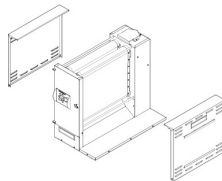
### 2. Remove bun feeder.

Remove the bun feeder using heat-resistant gloves.



### 3. Remove conveyor covers.

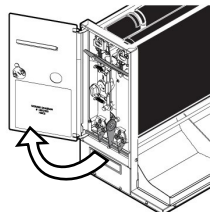
Remove the front and rear conveyor covers by lifting up and away from the unit. Set the compression knob to 7.



**Tip**  
Reposition the toaster as needed to perform these steps.

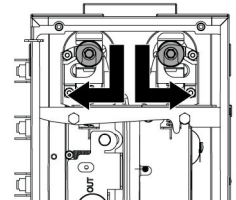
### 4. Open the left side panel.

Unlock the lock on the left side panel with a flathead screwdriver and open the panel. Set the bun compression knob to 7.



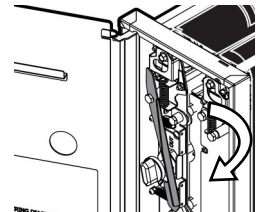
### 5. Lower the belt rollers.

Push down on the front and rear belt rollers and move them away from the center of the toaster. Use both hands. This removes tension and locks the rollers in place.



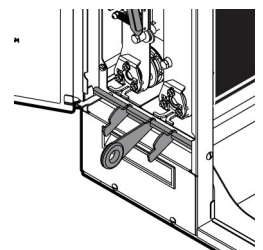
### 6. Unlock upper belt frames lock.

Lift the upper belt frame lock. Then rotate down so it rests on the camshaft of the rear belt roller.



### 7. Unlock lower belt frame lock and remove belts.

Pull down the lower belt frame lock. This provides access to the front and rear belt rollers and belts. Carefully remove both belts from the toaster.



### 8. Clean Rollers and Backing Plates.

Wipe all four rollers and backing plates with a clean, water-soaked towel sprayed with McD UR Solution. Repeat as necessary, making sure to remove all debris from the rollers and the backing plates so they are as clean as possible. Use a KAY NO-SCRATCH pad if necessary.



Chemicals  
McD UR Solution

continued ▶

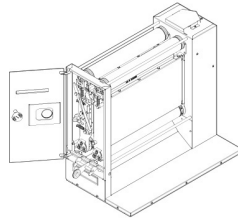
Quarterly  
PR 68 Q1



# Remove Belt Wraps, Clean Rollers, Install Belt Wraps (continued)

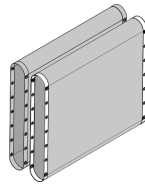
## 9. Remove all debris from toaster.

Use a dry cloth towel or nylon-bristled brush to remove all debris from both side compartments, inside of the toaster, and underneath the rollers.



## 10. Clean belts.

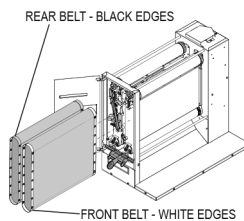
For new or existing belts, wipe both sides of the belts with a clean, sanitizer-soaked towel.



Allow to air dry.

## 11. Install belts.

Slide the belts gently over the appropriate top and bottom roller. Make sure the belt lines up properly on the rollers. The snaps on the belts should face the inside of the roller.

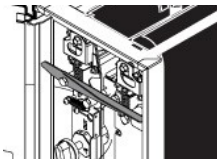


### ★ Tip

Front belt has white edges. Rear belt has black edges. Be sure to install belts correctly.

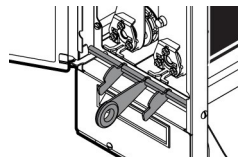
## 12. Lift belt rollers.

Lift up the front and rear belt roller. Use both hands. This will add tension and lock them in place.



## 13. Lift lower belt frame lock.

Lift the lower conveyor lock to lock the rollers into place.

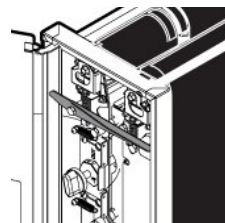


### ★ Tip

Lift up on the camshaft of the rear conveyor roller while lifting the conveyor lock.

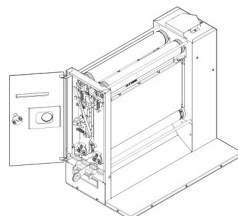
## 14. Re-engage the upper belt frame lock.

Lift the upper belt frame lock and lock in place on the conveyor assembly. Set the compression knob to 4.



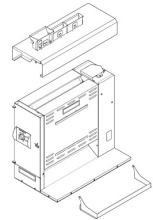
## 15. Close the side panel.

Close the side panel and lock the lock using a flathead screwdriver on the side panel.



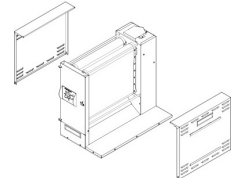
## 16. Re-install conveyor covers.

Re-install the front and rear conveyor covers so they lock into place.



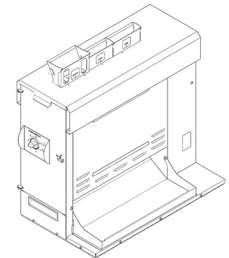
## 17. Re-install bun feeder and bun stop.

Re-install the bun feeder and bun stop onto the top of the unit.



## 18. Turn unit on.

Plug in the power cord and turn the unit on.



# Clean Cooling Fans and Electrical Housings

Annually

PR 68 A1

Antunes  
HEBT-3V

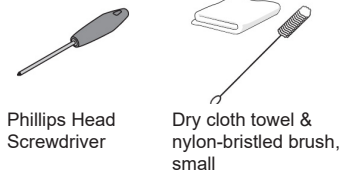
**Why** To clean cooling fans and electrical housings to ensure toaster does not overheat.

**Time required** 1 minute to prepare 5 minutes to complete

**Time of day** After close For 24-hour restaurants: during breakfast menu

**Hazard icons**  Electricity

## Tools and supplies



## Procedure

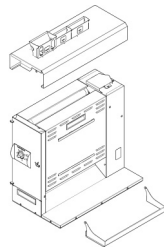
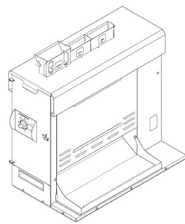
### 1. Turn off unit.

Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete. Unplug the power cord.



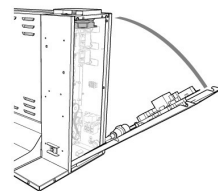
### 2. Remove bun feeder and control cover.

With heat resistant gloves, remove the bun feeder and set aside. Remove the top two screws from the control housing cover and slowly lower the cover.



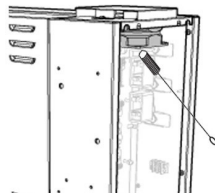
### 3. Remove control cover.

Remove the top two screws from the control housing cover. Reconnect with the screws.



### 4. Clean cooling fan and inside of electrical housing.

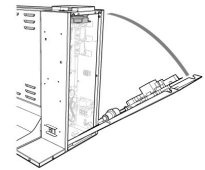
Remove any debris or dust from the cooling fan with a small brush. Wipe away any debris with a clean, dry towel.



Inspect the electrical compartment for crumbs and debris. Clean out all crumbs and debris using a clean, dry towel or nylon bristled brush. Be careful not to disrupt any electrical wiring.

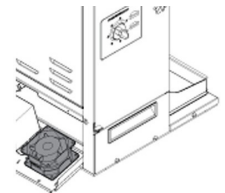
### 5. Close control cover.

Slowly close the control housing cover. Reconnect with the screws.



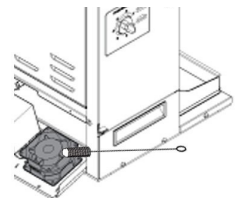
### 6. Remove bottom panel.

Remove the screws from the bottom plate on the rear of the unit and slowly lower the cover.



### 7. Clean cooling fan and bottom panel.

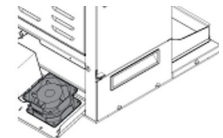
Remove any debris or dust from the cooling fan with a small brush. Wipe away any debris with a clean, dry towel.



Inspect the electrical compartment for crumbs and debris. Clean out the crumbs and debris using a clean, dry towel or nylon bristled brush. Be careful not to disrupt any of the electrical wiring.

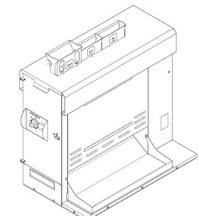
### 8. Close bottom panel.

Close the bottom plate and re-install the screws.



### 9. Turn on unit.

Reattach the bun feeder. Plug in the power cord, turn the power on, and test the unit before returning it to service.



Annually  
PR 68 A1