

Antunes Vertical Contact Toaster

Model VCTM-2 Non Butter Wheel

Daily maintenance tasks

PR 75 D1 Clean Toaster

Quarterly maintenance tasks

PR 75 Q1 Clean Front and
Rear Conveyor
Chains



Hazards




These icons alert you to a possible risk of personal injury.

Equipment alerts

Look for this icon to find information about how to avoid damaging the equipment while doing a procedure.

Tips

Look for this icon to find helpful tips about how to do a procedure

Why	To ensure the unit is clean when toasting buns.		
Time required	2 minutes to prepare	10 minutes to complete	
Time of day	After close	For 24-hour restaurants: during breakfast menu	
Hazard icons	 Electricity	 Hot Surfaces	 Chemicals

Tools and supplies



Heat-resistant Gloves



Bucket, clean and sanitized towels



Bucket, soiled towels



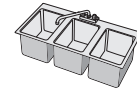
KAY® Sink Detergent Solution or McD HA Solution



KAY® Heavy Duty Degreaser solution or McD UR Solution



Large brush, nylon-bristled



Sink Detergent Solution or McD HA Solution and Sanitizer Solution.

Procedure

1. Turn unit off.

Turn the power OFF, unplug the power cord, and clean the release sheet and belts wraps while they are warm.

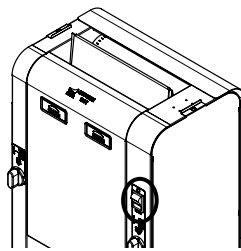
Toaster surfaces are hot.



Electricity



Hot Surfaces

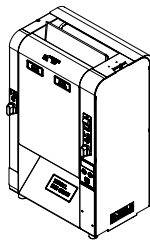


2. Remove accessories.

Put on heat-resistant gloves and remove the Heat Shield and Bun Chute.



Hot Surfaces



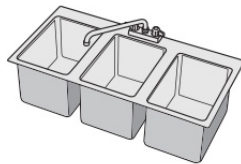
3. Wash accessories.

Take the Heat Shield and Bun Chute to the 3-compartment sink or Warewash machine to wash, rinse, and sanitize.



Chemicals

Sink Detergent Solution or McD HA Solution, Sanitizer Solution.

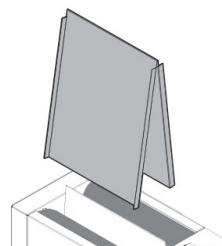


4. Remove release sheet.

Remove the release sheet from the toaster and place it on a clean, flat dry surface.



Hot Surfaces

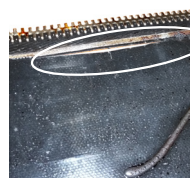


5. Inspect release sheet and belt wraps.

Inspect the release sheet and belt wraps. Replace if they are torn, damaged, or have excessive burnt butter buildup.



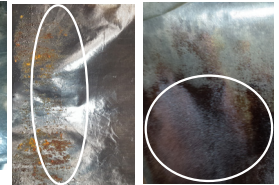
Failed Belt Wrap - Worn.



Failed Belt Wrap - Torn



Failed Release Sheet (White Spot) from excessive scrubbing.



Failed Release Sheet Butter burnt/caramelized on release sheet.

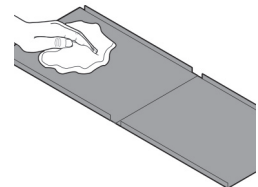
6. Clean release sheet.

Spray the silver side of the release sheet with Sink Detergent Solution or McD HA Solution and wipe with a clean, sanitizer-soaked towel. Rinse the silver side of the Release Sheet with a separate, clean sanitizer-soaked towel.



Chemicals

Sink Detergent Solution or McD HA Solution, Sanitizer



continued ▶

Clean Toaster (continued)

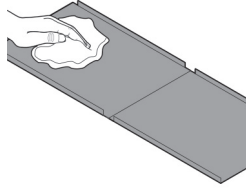
7. Clean release sheet.

Flip the release sheet over and spray the black side with Sink Detergent Solution or McD HA Solution and wipe with a clean, sanitizer-soaked towel. Rinse the black side of the release sheet with a separate, clean sanitizer-soaked towel. Discard the soiled towel into the soiled towel bucket after use. Allow to air dry.



Chemicals

Sink Detergent Solution or McD HA Solution, Sanitizer



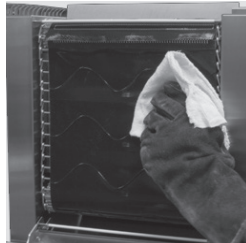
8. Clean front belt wrap.

Open the front conveyor cover and firmly wipe the belt wrap from left to right and top to bottom with a clean, sanitizer-soaked towel sprayed with Heavy Duty Degreaser solution or McD UR solution. Rinse the belt wrap from left to right and top to bottom with a separate, clean sanitizer-soaked towel.



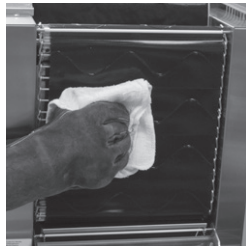
Chemicals

Heavy Duty Degreaser solution or McD UR Solution, Sanitizer



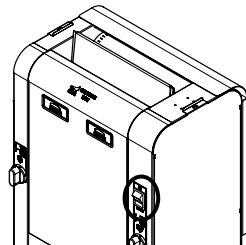
9. Clean rear belt wrap.

Close the front conveyor cover, open the rear conveyor cover and clean the belt wrap following step 9. Discard the soiled towels into the soiled towel bucket after use.



10. Rotate belt wraps.

Close the rear conveyor cover. Reinstall the clean heat shield, plug in the power cord, turn the unit, count 40 seconds, then turn the unit OFF and unplug the unit.



11. Clean rear belt wrap.

Open the rear conveyor cover again and clean the newly exposed section of the belt wrap from left to right and top to bottom with a clean, sanitizer-soaked towel sprayed with Heavy Duty Degreaser solution or McD UR Solution. Rinse the belt wrap from left to right and top to bottom with a separate, clean, sanitizer-soaked towel.



Chemicals

Heavy Duty Degreaser solution or McD UR solution, Sanitizer

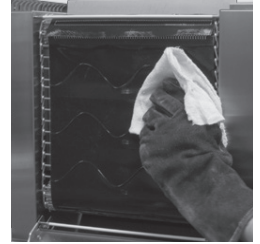
12. Clean front belt wrap.

Close the rear conveyor cover, open the front conveyor cover and clean the belt wrap following step 12. Discard the soiled towels into the soiled towel bucket after use. Close the front conveyor cover.



Chemicals

Heavy Duty Degreaser solution or McD UR solution, Sanitizer



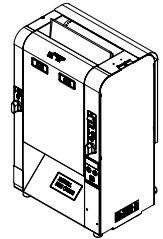
13. Clean exterior.

Wipe down the exterior of the toaster with a clean, sanitizer-soaked towel sprayed with Heavy Duty Degreaser solution or McD UR Solution. Rinse the exterior toaster with a separate, clean sanitizer-soaked towel. Discard the towel into the soiled towel bucket after use.



Chemicals

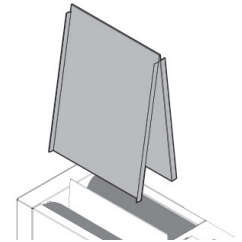
Heavy Duty Degreaser solution or McD UR solution, Sanitizer



14. Install release sheet.

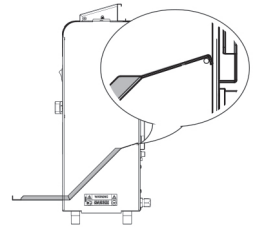
The release sheet has folded gutters to prevent butter migration onto the platen. Prior to installing the sheet, fold the gutters 90 degree if needed. Install the release sheet by draping it over both sides of the platen with the black side facing out.

NOTE: The gutter sheet is not reversible, black side should always be facing out.



15. Re-install accessories.

Install the Bun Chute through the front of the toaster. Hang the back of the Bun Chute on the rear Conveyor Cover hinge. When properly installed, the Bun Chute supports will be flush against the front of the unit. You may need to stand to the side of the unit to guide the Bun Chute into place from the front and rear using both hands. Reinstall the Heat Shield. Reassemble and install the Butter Wheel and pan. Refill the butter pan with butter.

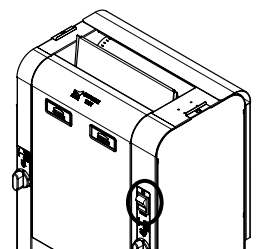





16. Turn unit on.

Plug the toaster in and turn the power switch to ON.



Electricity



Why	To ensure proper operation of the toaster	
Time required	2 minutes to prepare	7 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Electricity	 Hot Surfaces  Chemicals

Tools and supplies



Heat-Resistant Gloves



Bucket, clean and sanitized towels



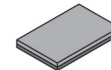
Bucket, soiled towels



Sanitizer or McD DR solution



Heavy Duty Degreaser or McD UR solution



No-Scratch Pad

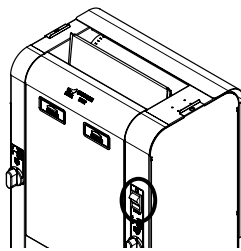
Procedure

1. Turn unit off.

Turn the power OFF, unplug the power cord, and allow the unit to cool before proceeding.



Electricity

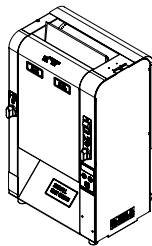


2. Remove accessories.

Put on heat-resistant gloves and remove the Butter Wheel, Pan, and Heat Shield and set the bun thickness compression knobs to 6 & 6.

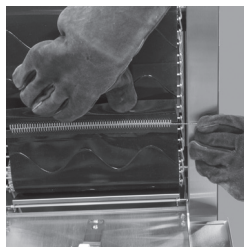


Hot Surfaces



3. Remove belt wrap pin.

Open both conveyor covers (rear and front) and pull the belt wrap pin out of the zipper.



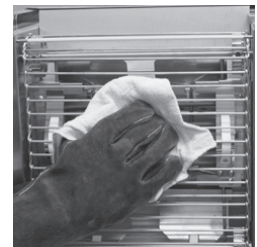
4. Remove belts.

Remove and discard the old belt wraps.



5. Clean conveyor chains.

Clean both conveyor belt chains (rear and front) with a clean, sanitizer-soaked towel or a NO-SCRATCH pad sprayed with Heavy Duty Degreaser solution or McD UR solution. Rinse with a separate, clean, sanitizer soaked towel.



Tip

Do not spray the toaster with water or cleaning product. This can damage electrical components.

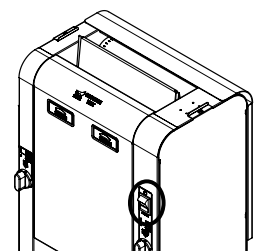


Chemicals

Heavy Duty Degreaser solution or McD UR solution, Sanitizer

6. Rotate conveyor chains.

Close both conveyor covers. Reinstall the clean heat shield, plug in the power cord, turn the unit on, count 22 seconds, then turn the unit OFF and unplug the unit.



continued ▶

Clean Front and Rear Conveyor Chains (continued)

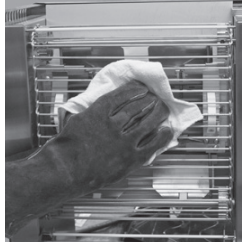
7. Clean conveyor chains.

Open both conveyor covers again and clean the newly exposed section of the conveyor belt chains from left to right and top to bottom with a clean, sanitizer-soaked towel or NO-SCRATCH pad sprayed with Heavy Duty Degreaser solution or McD UR solution. Rinse the belt wrap from left to right and top to bottom with a separate, clean, sanitizer-soaked towel.



Chemicals

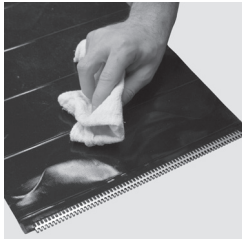
Heavy Duty Degreaser solution or McD UR solution, Sanitizer



8. Clean belt wraps.

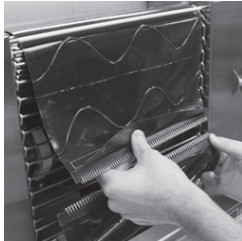
Wipe down the belt wraps with a clean, sanitizer-soaked towel and allow to air dry before installing.

Discard all soiled towels into the soiled towel bucket after use.



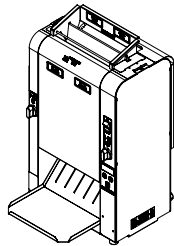
9. Install new belt wraps.

Install the belt wraps around the conveyor belt chains.



10. Reinstall accessories.

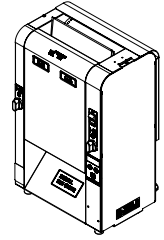
Close the conveyor covers and reinstall the Heat Shield, Butter Wheel, and Pan.



11. Set Bun Thickness Compression Knobs

Set the bun thickness compression knobs back to their normal settings. The McDonald's "Gold Standard" for toasting is the deciding factor on the finished product, not the bun thickness setting.

The default bun thickness settings are 2 for Crown Front and 2 for Heel Rear, but settings are adjustable from 1-6. It is acceptable to adjust the bun thickness setting as needed to achieve the desired quality toast and bun compression.



12. Turn unit on.

Plug the toaster in and turn the power switch to ON.



Electricity

