



- NOTES:
- POWER CORD AND WIRE SET MUST BE CONNECTED TO TERMINAL BLOCK AS FOLLOWS:
BLACK/BROWN TO "L1";
WHITE/BLUE TO "N"; AND
GREEN/GREEN-YELLOW TO GROUND.
 - REMOVE ALL PVC FROM BOTH HOUSINGS BEFORE PLACING CONVEYOR COVER ASSEMBLIES.

REV	DATE	ECN NO.	DESCRIPTION	BY
J	4/18/23	PC101715	PICTORIALLY UPDATED	CM
K	7/11/23	PC101715	0015902 WAS 0011444	CM

ITEM	PART NO.	DESCRIPTION	QTY.
1	0015902	CONTROL HSG. COVER ASSY.	1
2	0011491	CONVEYOR COVER ASSEMBLY	2
3	0012976	HEAT SHIELD ASSEMBLY	1
4	0012086	MAIN HOUSING ASSEMBLY	1
5	0012085	PARTS KIT BOX	1
6	0400138	NUT, LOCK CONDUIT 1/2"	1
7	0400315	STRAIN RELIEF, CORD CON	1
8	0700453	POWER CORD HARMONIZED CEE 7/7	1
9	1001192	LABEL, CAUTION HOT	3
10	1000900	LABEL, SERVICE	1
11	1002711	LABEL, WIRING DIAGRAM	1
12	1030900	SPEC LABEL #9210203	1
13	1250307	CARTON BOX	1
14	1260428	INSERT, FOAM	4
15	3060101	NUT, HEX #06-32 ST.STL.	2
16	3060123	SCR, MACH #06-32 X 7/8 SLRNDHD, ST. STL.	2
17	3080143	NUT, HEX "KEPS" #08-32 STEEL, ZINC PLATED	1
18	3080157	SCREW, TAP #8-32x3/8" PHILLIPS	8
19	4060107	CABLE TIE, 1/8W x 5"	1
20	4060355	TERMINAL BLOCK, 3-POLE	1
21	5126003	POLYBAG-CLEAR (33 GAL) 1.5MIL X 33" X 40"	1
22	1200477	ASSY/TEST PROCEDURES, VCT SERIES	1
23	1260501	DIE CUT 1.7 TOP CUSHION	2
24	1260502	DIE CUT 1.7 BOTTOM CUSHION	2

UNLESS OTHERWISE SPECIFIED:
 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
 ALL DIMENSIONS: INCH [mm]
 TOLERANCES:
 FRACTIONS ±1/32" [8mm]
 DECIMALS .XX ±.01" [.25mm]
 .XXX ±.005" [.125mm]
 ANGLES ±1°

NO BURRS ALLOWED
 BREAK ALL SHARP EDGES

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

MATERIAL SPECIFICATION:
 INTL WIDE MOUTH/17 SEC UNIT/230V/PLUG CEE 7/7

PART DESCRIPTION:
 VERTICAL CONTACT TOASTER VCT-2000

DWN. BY: GMM
 DATE: 03/06/07

APVD. BY: [Signature]
 DATE: [Signature]

ISO COMPLIANT COMPANY
 Antunes
 180 KENOE BOULEVARD, CAROL STREAM, IL 60188

SIZE: B
 SCALE: .187
 PART NUMBER: 9210203
 REV: K

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